

bien TEST REPORT

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Name of The Product : 60x60x2cm Natura Wood Series Rec.
Production Facility : Glazed Porcelain Factory
Product Group : Dry-pressed ceramic tiles / Group Bla / GL
Recommended Use : Interior & exterior floor
General Properties : Mat
Report Date : 22.02.2025

Test Title	Test Results	Requirements	Desicion
Length & Width (mm)	597x597x2cm	596,5 – 597,5 mm	OK
Thickness (mm)	20,0 mm	19,7 – 20,3 mm	OK
Straightness of Sides (%)	± %0,2	± %0,5	OK
Rectangularity (%)	± %0,2	± %0,6	OK
Edge Curvature (%)	± %0,2	± %0,5	OK
Corner Curvature (%)	± %0,2	± %0,5	OK
Center Curvature (%)	± %0,2	± %0,5	OK
Small Colour Differences	First Quality	> %95 perfect	OK
Water Absorption	< 0,1 %	≤ 0,5 %	OK
Breaking Strength (N)	> 9500N	> 9500 N	OK
Modulus of Rupture (N/mm ²)	>54 N/mm ²	> 35 N/mm ²	OK
Abrasion Resistance (PEI)	Pine:IV Grey:III	As declared	OK
Coeff. Of Thermal Expansion	< 7,0 x 10 ⁻⁶	As declared	OK
Thermal Shock Resistance	Resistant	Required	OK
Crazing Resistance	Resistant	Required	OK
Frost Resistance	Resistant	Required	OK
Coefficient of Friction (μ)	~0,62	As declared	OK
Moisture Expansion (mm/m)	< 0,3	As declared	OK
Impact Resistance	Resistant	As declared	OK
Staining Resistance	Class 5	Min. Class 3	OK
Resistance to low conc. of Acid & Alkalis	A	As declared	OK
Resistance to high conc. of Acid & Alkalis	A	As declared	OK
Household Chemicals	A	Min. B	OK
Release of Cadmium	< 0,07 mg/dm ²	As declared	OK
Release of Lead	< 0;8 mg/dm ²	As declared	OK
OVERALL RESULT	All test results are positive according to the norms of ISO 13006 and EN 14411 standards, Annex G.		

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Approved by
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