

AENOR TRADE MARK FOR CERAMIC TILES

TECHNICAL FORM: FTP242020

I D E N T I F I C A T I O N	Lisensee - Factory site:	CERLAT - Castellón	AENOR  Producto Certificado
	Set (s):	1027 VERDE HIDRA 22, 1031 AZUL HIDRA 22, 1033 VERDE HIDRA 22	
	Reference (s):	PV.PC 22.5X22.5, AM201305	
	Product description:	Ceramic tile of 1ª quality, ISO 13006, Bla, 22.5 cm x 22.5 cm (W 224.5 mm x 224.5 mm x 9 mm) GL	
	Brand Name:	CERLAT, MIJARES, SILVERFOX	
	Water absorption group:	Bla	
	Type of glaze:	AG	
	Floor / Wall:	Both	
	Interior / Exterior:	Both	
	Colours:	According to manufacturer catalog. Available on web site.	

CERAMIC TILE CHARACTERISTICS			Test method	AENOR required values	Manufacturer assured values
SURFACE QUALITY & DIMENSIONS	Dimensions	Deviation from work size	ISO 10545-2	224.5 ± 1.3 mm	224.5 ± 1.3 mm
				224.5 ± 1.3 mm	224.5 ± 1.3 mm
		Deviation from average size		N/A	N/A
				N/A	N/A
	Thickness (maximum deviation from the work size thickness)			± 0.5 mm	± 0.5 mm
	Straightness of sides (maximum deviation)			L: ± 0.5 %	L: ± 0.5 %
	Rectangularity (maximum deviation)			A: ± 0.5 %	A: ± 0.5 %
	Surface flatness - Centre curvature (maximum deviation)			L: ± 0.5 %	L: ± 0.5 %
	Surface flatness - Edge curvature (maximum deviation)			A: ± 0.5 %	A: ± 0.5 %
	Surface flatness - Edge curvature (maximum deviation)			L: ± 0.5 %	L: ± 0.5 %
	Surface flatness - Edge curvature (maximum deviation)			A: ± 0.5 %	A: ± 0.5 %
	Warpage (maximum deviation)			L: ± 0.5 %	L: ± 0.5 %
	Warpage (maximum deviation)			A: ± 0.5 %	A: ± 0.5 %
	Surface quality			≥ 95 % tiles free from visible defects	≥ 95 % tiles free of visible defects
PHYSICAL PROPERTIES	Water absorption		ISO 10545-3	Eb ≤ 0,5 % Individual max. 0,6 %	Eb ≤ 0,5 % Individual max. 0,6 %
	Breaking strenght		ISO 10545-4	≥ 1300 N	≥ 1300 N
	Flexural resistance or Modulus of rupture			≥ 35 N/mm2 Individual mín. 32 N/mm2	≥ 35 N/mm2 Individual mín. 32 N/mm2
	Resistance to deep abrasion of unglazed tiles		ISO 10545-6	N/A	N/A
	Resistance to surface abrasion of glazed tiles		ISO 10545-7	Class 3 (> 750 cycles)	Class 3 (> 750 cycles)
	Coefficient of linear thermal expansion		ISO 10545-8	≤ 6.1 x 10-6/°c	≤ 6.1 x 10-6/°c
	Thermal shock resistance		ISO 10545-9	Pass	Pass
	Crazing resistance		ISO 10545-11	Pass	Pass
	Frost resistance		ISO 10545-12	Pass	Pass
	Slipperiness		Annex A EN 12633	35 < USRB ≤ 45 (CTE Class 2)	35 < USRB ≤ 45 (CTE Class 2)
	Bond strenght/adhesion - cementitious adhesives		4.1 EN 12004	C2 > 1,0 N/mm2	C2 > 1,0 N/mm2
	Bond strenght/adhesion - dispersion adhesives		4.2 EN 12004	N/A	N/A
	Bond strenght/adhesion - reaction resin adhesives		4.3 EN 12004	N/A	N/A
	Bond strenght/adhesion - mortar		EN 1015-12	N/A	N/A
	Moisture expansion		ISO 10545-10	≤ 0,1 mm/m	≤ 0,1 mm/m
	Small colour differences		ISO 10545-16	N/A	N/A
	Impact resistance		EN ISO 10545-5	>0.84	>0.84
	Reaction to fire		WT	A1 / AFL1	A1 / AFL1
	Tactility		CEN/TS-15209	N/A	N/A
	CHEMICALS	Resistance to staining - glazed tiles		ISO 10545-14	Minimum Class 3
Resistance to staining - unglazed tiles		N/A	N/A		
Resistance to acids and alkalis of low concentration		ISO 10545-13	GLA	GLA	
Resistance to acids and alkalis of high concentration			GHA	GHA	
Resistance to household cleaning agents and swimming pool chemicals			Minimum Class GB	GA	
Release of cadmium - glazed tiles		ISO 10545-15	N/A	N/A	
Release of lead - glazed tiles			N/A	N/A	

NOTES: